Valves Technical

Lab Ball Valves





Sample Engineering Specification

All thermoplastic valves shall be sealed unit Lab type constructed from PVC Type I, ASTM D 1784 Cell Classification 12454 or CPVC Type IV, ASTM D 1784 Cell Classification 23447. All O-rings shall be EPDM or FKM. All valves shall have double stop Polypropylene handle. All 1/4" valves shall have optional field installable male thread and tubing end connector adapters. All EPDM valves shall be certified by NSF International for use in potable water service. All EPDM valves shall be pressure rated at 150 psi for water at 73°F, as manufactured by Spears® Manufacturing Company.

Quick-View Valve Selection Chart

Valve Size	O-ring Material	PV	Pressure			
		Socket	Threaded	Threaded with Kit	Rating	
1/4 3/8	EPDM	1522-002	1521-002	1529-002	150 psi	
	FKM	1532-002	1531-002	1539-002	Non-Shock	
	EPDM	1522-003	1521-003	N/A	Water	
	FKM	1532-003	1531-003	N/A	@ 73°F	

- 1: For CPVC Valves, add the letter "C" to part number listed (e.g., 1521-002C).
- 2: For valves with 1/4" I.D. tubing adapters, add the letter "A" to the part number listed (e.g., 1529-002**A**).

Valve & Adapter Kit

Kit allows multiple connection options. Adapters use O-ring seals for easy connection to threaded valve. Complete Kit includes:

- 1 Threaded 1/4" Valve
- 2 O-ring Sealed 1/4" MPT x Mipt Adapters
- 2 EPDM or FKM O-rings (AS568-013 size)
- 1 End Connector Wrench
- 2 O-ring Sealed 1/4" MPT x 3/8" I.D. Tubing Barb Adapters
- 2 O-ring Sealed 1/4" MPT x 1/4" I.D. Tubing Barb Adapters (Must Add "A" to Valve/Kit Part No.)

Features — PVC, CPVC

This versatile quarter-turn shutoff valve is ideally suited for a variety of laboratory, system monitoring and OEM applications. Available in IPS sizes 1/4" - 3/8" with socket or threaded end connectors, plus 1/4" threaded Valve & Adapter Kit to provide multiple connection options.

- Chemical & Corrosion Resistant PVC or CPVC Construction
- · Maintenance-Free Sealed Unit
- Individual Valve or Multi-functional Valve & Adapter Kit
- · Schedule 80 Full-Port Design
- · High Impact Polypropylene Handle
- · EPDM or FKM O-rings
- · PTFE Floating Seat Design
- Sizes 1/4" 3/8" Pressure Rated to 150 psi @ 73°F
- EPDM Valves NSF® Certified for Potable Water use
- Assembled with Silicone-Free, Water Soluble Lubricant



LAB BALL VALVE WITH ADAPTER KIT

Lab Ball Valve Adapter Kit Only

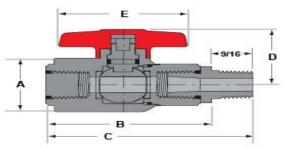
Γ	Valve	O-ring	Part Number						
	Size	Material	PVC	CPVC					
	1/4	EPDM	LVKE-002	LVKE-002C					
	1/4	FKM	LVKV-002	LVKV-002C					

Kit Includes:

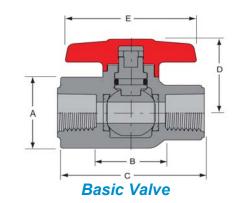
- 2 O-rings
- 1 End Connector Wrench
- 2 1/4" MPT x Mipt Adapters
- 2 1/4" MPT x 3/8" I.D. Tubing Barb Adapters

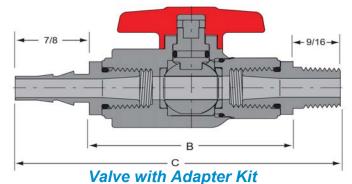


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Valve with Fipt x Mipt





Dimensions, Weights & C_v Values

Nominal		Dimension	Reference (inch	Approx	C _v ²			
Size	Α	B ¹	С	D	Е	PVC	CPVC	Values
1/8 Fipt x Mipt	1-1/16	2-1/8	2-11/16	1-1/16	1-3/4	.10	.10	6
1/4 Fipt x Mipt	1-1/16	2-1/8	2-11/16	1-1/16	1-3/4	.12	.12	6
1/4	1-1/16	15/16	2-1/8	1-1/16	1-3/4	.10	.11	10
1/4 w/Kit	1-1/16	2-7/16	3-7/8	1-1/16	1-3/4	.14	.15	6
3/8	1-5/16	1	2-1/4	1-11/32	2	.12	.13	24

Temperature Pressure Rating

System Operating		73	100	110	120	130	140	150	160	170	180	190
Temperature °F (°C)		(23)	(38)	(43)	(49)	(54)	(60)	(66)	(71)	(77)	(82)	(88)
Valve Pressure	PVC	150 (1.03)	124 (.85)	100 (.69)	75 (.52)	-0- (-0-)						
Rating	CPVC	150	140	130	120	110	100	90	80	70	60	-0-
psi (MPa)		(1.03)	(.97)	(.90)	(.83)	(.76)	(.69)	(.62)	(.55)	(.48)	(.41)	(-0-)

^{1:} Valve Lay Length
2: Gallons per minute at 1 psi pressure drop. Values calculated from valve laying length, based on derivative of Hazen-Williams equation with roughness factor of C=150.