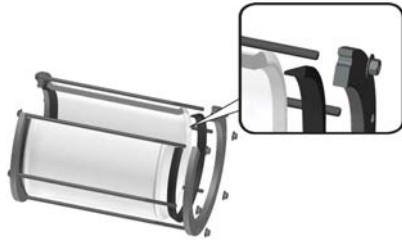


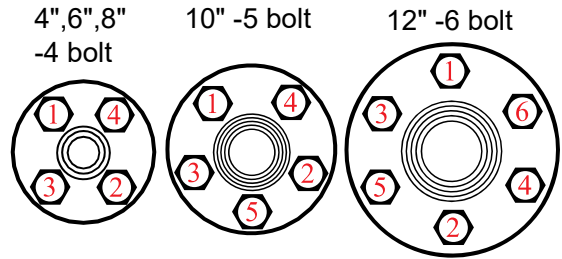
Fabricated Fittings Technical  
**Bolted Compression Couplings - IPS**



Zinc Plated Bolt Pack w/ Galvanized Flanges or  
 Stainless Steel Bolt Pack w/ Stainless Flanges



**Bolt Tightening Sequence**  
 Recommended Torque to Seal: 12-15 ft-lb



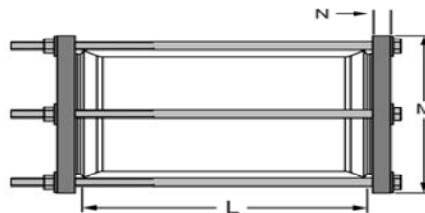
IPS/ SCH 40  
 130 psi rated

SBR Gasket  
 (BUNA-S)

4" - 12" diameter  
 12" or 18" length

**Bolted Compression Coupling -  
 12" Length**

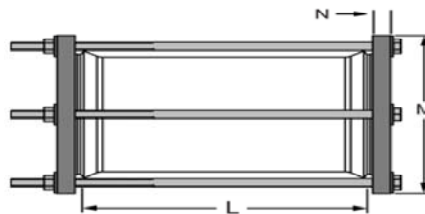
Bolted Compression x Bolted Compression



Part Number		Size	L	M	N	Approx. Wt. (Lbs.)
ZINC	SS316					
3728B-040X12	3728B-040X12S	4	12	7-3/4	5/16	11.34
3728B-060X12	3728B-060X12S	6	12	10-1/8	5/16	15.74
3728B-080X12	3728B-080X12S	8	12	12-1/8	3/8	21.25
3728B-100X12	3728B-100X12S	10	12	14-3/16	3/8	19.63
3728B-120X12	3728B-120X12S	12	12	16-3/8	3/8	33.25

**Bolted Compression Coupling -  
 18" Length**

Bolted Compression x Bolted Compression



Part Number		Size	L	M	N	Approx. Wt. (Lbs.)
ZINC	SS316					
3728B-040X18	3728B-040X18S	4	18	7-3/4	5/16	10.41
3728B-060X18	3728B-060X18S	6	18	10-1/8	5/16	14.90
3728B-080X18	3728B-080X18S	8	18	12-1/8	3/8	25.33
3728B-100X18	3728B-100X18S	10	18	14-3/16	3/8	31.82
3728B-120X18	3728B-120X18S	12	18	16-3/8	3/8	40.52